

व्यावसायिक परीक्षण रिपोर्ट
COMMERCIAL TEST REPORT

संख्या/ No.: COMP-154/2393/2019

माह/Month : December, 2019

THIS TEST REPORT VALID UP TO : 31th DECEMBER, 2026



**GILL PREET SUPER SMS, FITTED ON MS-985
SELF PROPELLED COMBINE HARVESTER**



भारत सरकार

Government of India

कृषि एवं किसान कल्याण मंत्रालय

Ministry of Agriculture and Farmers Welfare

कृषि, सहकारिता एवं किसान कल्याण विभाग

Department of Agriculture, Cooperation and Farmers Welfare

उत्तरी क्षेत्र कृषि मशीनरी प्रशिक्षण एवं परीक्षण संस्थान

Northern Region Farm Machinery Training and Testing Institute

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[ISO 9001:2015 CERTIFIED]

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4. ROTOR BALANCING TEST

Date of test	:	10.12.2019
Make and model of Rotor balancing machine	:	PROTEQ and H - 1 K
Mass of the job (kg)	:	83.7
Service speed of the job rpm	:	1750
ISO balancing grade	:	G 16
Balancing speed rpm	:	1750

S.No.	Particulars	As permissible	As observed	Remark
	Unbalance weight (Left side plane) (g)	44.01	1.79	Balanced
	Unbalance weight (Right side plane) (g)	44.01	32.56	Balanced

Unbalance angle (Left side plane) (degree)	131.99
Unbalance angle (Right side plane) (degree)	17.32

5. FIELD PERFORMANCE TEST

- 5.1 The SMS fitted on MS-985 combine harvester was operation in the paddy field for 6.20 hrs, to assess (a) performance of SMS and, (b) performance of combine harvester with SMS.

The crop parameters recorded during the test were as under:-

Crop Parameters

Sl. No.	Parameters	Observations
1.	Average plant height, cm	96 to 112
2.	Average number of tillers/m ²	253 to 285
3.	Average length of ear head, cm	28 to 31
4.	Average straw/grain ratio	1.1:1
5.	Average moisture, %	
	- Grain	13.9
	- Straw	62.9

The results of field performance test of paddy crop harvesting are summarised in Table and presented in detail in Appendix – II to V.

Table: SUMMARY OF LOSSES & EFFICIENCIES OBSERVED DURING FIELD PERFORMANCE TEST.

Crop variety	Collectable losses (%)	Non-collectable losses (%)	Total processing losses (%)	Threshing efficiency (%)	Cleaning efficiency (%)	Grain breakage in main grain tank (%)	Forward speed (kmph)	Area covered (ha/h)	Fuel consumption		Grain output (kg/h)	Crop throughput (t/h)
									(l/h)	(l/ha)		
1	2	3	4	5	6	7	8	9	10	11	12	13
PADDY												
ND - 53	1.7	1.5	2.0	99.1	97.3	0.88	1.67	0.472	9.10	19.29	4823.62	10.24

SUMMARY OF FIELD PERFORMANCE OF SMS

Uniformity of straw spread, CV, (percent)	18.5
Weighted mean size of chopped straw, cm	8.8

6. DEFECTS, ADJUSTMENTS, BREAKDOWNS AND REPAIRS

No noticeable defect observed

7. SUMMARY OF OBSERVATIONS**7.1 Field test**

7.1.1	Performance of SMS with MS-985 Combine Harvester	
1	Uniformity of straw spread, CV, (percent)	18.5
2	Weighted mean size of chopped straw, cm	8.8

7.1.2 Performance of MS-985 combine harvester with Gill Preet Super SMS

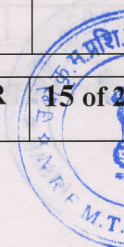
S. No	Parameters	Observations
1.	Speed of operation (kmph)	1.67
2.	Area covered (ha/h)	0.472
3.	Fuel consumption: - (l/h) - (l/ha)	9.10 19.29
4.	Crop throughput (tonne/h)	10.24
5.	Grain breakage in main grain outlet (%)	0.88
6.	Header losses (%)	1.21
7.	Total non-collectable losses (%)	1.5

8.	Total collectable losses (%) (un threshed + broken from main outlet)	1.7
9.	Total processing losses (%)	2.0
10.	Threshing efficiency (%)	99.1
11.	Cleaning efficiency (%)	97.3

**8. SELECTED PERFORMANCE AND OTHER CHARACTERISTICS AS PER
IS: 15806:2018**

S. No	Characteristics	Category (Evaluative/ Non evaluative)	Requirement Declaration	Tolerance	Observed	Remarks
1	2	3	4	5	6	7
8.1	Uniformity of straw spread, CV, (percent)	Evaluative	20 Max.	--	18.5	Conforms
8.2	Weighted mean size of chopped strew, cm	Evaluative	20 Max.	--	8.8	Conforms
8.3	Processing losses in rice (%)	Evaluative	Average 4%	Nil	2.0	Conforms
8.4	Threshing efficiency (%)	Evaluative	≥ 98 %	Nil	99.1	Conforms
8.5	Cleaning efficiency	Evaluative	≥ 96 %	Nil	97.3	Conforms
8.6	Grain Breakage in main grain tank	Evaluative	≤ 2.5 %	Nil	0.88	Conforms
8.7	Non-collectable losses	Evaluative	≤ 2.5 %	Nil	1.5	Conforms

i)	Material of blades for straw management System (SMS)	Non evaluative	The flail and fixed blades shall be manufactured from steel having the following chemical composition or such other composition as shall be agreed to between the supplier and the purchaser. a) Carbon 0.70 to 1.0 percent.	--	Flail blade C- 0.1116 Mn- 0.1482 Cr- 0.1508 Ni- 0.7305 Fixed blade C- 0.0719 Mn- 0.1932 Cr- 0.1215 Ni – 0.7277	As the code itself accommodate the variation in chemical composition, there is little scope for declaration of conformity or otherwise
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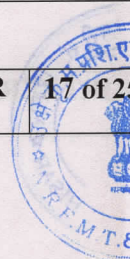


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vi) Break down (critical, major & minor)					
Sr. No.	Category of breakdowns	Category (Evaluative/ Non evaluative)	Requirements as per IS 15806:2018	As observed	Whether meets the requirements (Yes/No)
1.	Critical	Evaluative	No critical breakdown	None	Yes
2.	Major	Evaluative	Not more than two and neither of them should be repetitive in nature	None	Yes
3.	Minor	Evaluative	Not more than five and frequency of each should not be more than two	None	Yes
4.	Total breakdown	Evaluative	In no case total no of (major + minor) breakdowns exceed five	None	Yes

9. CRITICAL TECHNICAL SPECIFICATIONS
(Vide Ministry's communication F. No 9-1/2019 M&T (I&P) dated 20.08.2019)

Sl No.	Parameters	Specification	Observation	Remarks
Rotor				
1.	Rotor diameter, mm	165-170	166	Conforms
2.	No. of lugs on rotor in row	6	6	Conforms
3.	No. of rows in periphery	4	4	Conforms
4.	Length of pivotal flail, mm	170-180	177.2	Conforms
5.	Width of flail, mm	50 ± 1	50	Conforms
6.	Thickness of flail, mm	5.0 (Min.)	5.0	Conforms
7.	No of flails in one set	2	2	Conforms
8.	Spacing between flails of one set, mm	35 (Max)	29.2	Conforms
9.	Distance between adjacent flails units, mm	200±10	204	Conforms
10.	No of rows/bars of serrated blades	1	1	Conforms
11.	No of serrated blades in row	20 (Min.)	24	Conforms
12.	Spacing between serrated blades, mm	50 (Max.)	51	Does not conform
13.	Overlapping of pivotal blade on serrated blade, mm	60 (Min.) (adjustable)	97	Conforms
Spreader				
14.	Total no of flaps	6 + 2 (side)	6+2	Conforms
15.	Length of flaps, cm	38 (Min.)	38.9	Conforms
16.	Distance between flaps (left to right)	Adjustable	Adjustable	Conforms




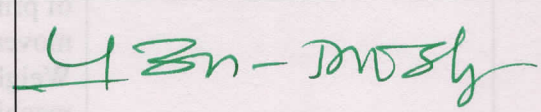
17.	Spreader angle with horizontal, degree	Adjustable preferably downwards	Adjustable	Conforms
18.	Spreader angle with line of travel, degree	15 (Min.) (adjustable)	25° (Max.)	Conforms
19.	Spreader sheet thickness, mm	2.5-3.0	2.2	Does not conform
20.	SMS sheet thickness, mm	5.0 (Min.) for outer	5.3	Conforms
21.	Rotor balancing	Should be dynamically balanced	Observed balanced	Conforms
22.	Rotor rpm	Min. 1600	1750	Conforms
23.	Fitting of SMS on combine harvester	Rigidly fixed to the combine chassis	Rigidly fixed	Conforms
24.	Fitting of power transmission system on combine harvester	Rigidly fixed to the combine chassis	Rigidly fixed	Conforms
25.	Marking/labelling of machine	Labelling plate should be riveted on the body of machine having Name and address of manufacturer, Country of origin Make Model Year of manufacturer, Serial number, Type Size required size of prime mover (kW), Weight of the machine (Kgs)	Country of origin, Type Size, Required size of prime mover (kW), Weight of the Machine (kgs) are not provided.	Does not conform in toto
26.	Literature	Operator manual, Service manual and Parts catalogue should be provided	Provided but only name sake	Conforms



10. COMMENTS AND RECOMMENDATIONS

- 10.1 Field performance test**
No noticeable defects observed during field test.
- 10.2** Spacing between fixed (serrated) blades **does not meet the requirement of critical technical specification. It must be looked into.**
- 10.3** Marking/Labelling plate **does not meet the requirement of critical technical specification. It must be looked into.**
- 10.4** Spreader sheet thickness **does not meet the requirement of critical technical specification. It must be looked into.**
- 10.5** Applicant has recommended MS-985 combine harvester for SMS field testing. This is vital information and therefore the same must be inscribed in labelling plate also for the guidance of users.
- 10.6 Ease of operation and safety provision**
No noticeable difficulties observed during operation of SMS.
- 10.7** Material of SMS blade is specified. It should be specified.
- 10.8 Hardness**
- 10.9 The harness of fixed & flail blade of SMS does not conform to the requirement of IS 15806:2018. It MUST be looked into as it is evaluative requirement**
- 10.10 Literature supplied with the machine**
There was one document entitle "Operator manual cum Service manual cum Parts catalogue" was supplied. However, it could be anything but the operator manual, as it lacks the relevant information on operation, adjustments and safety etc.
Therefore the Operator manual/ Service manual/ Parts catalogue need to be brought out as per IS 8132: 1999.

TESTING AUTHORITY

MAAN SINGH SENIOR TECHNICAL ASSISTANT	
P. K. PANDEY DIRECTOR	

Test report compiled by C. Veeranjanyulu, Senior Technician

11. APPLICANT'S COMMENTS

We will take corrective action as per your comments in next production.

