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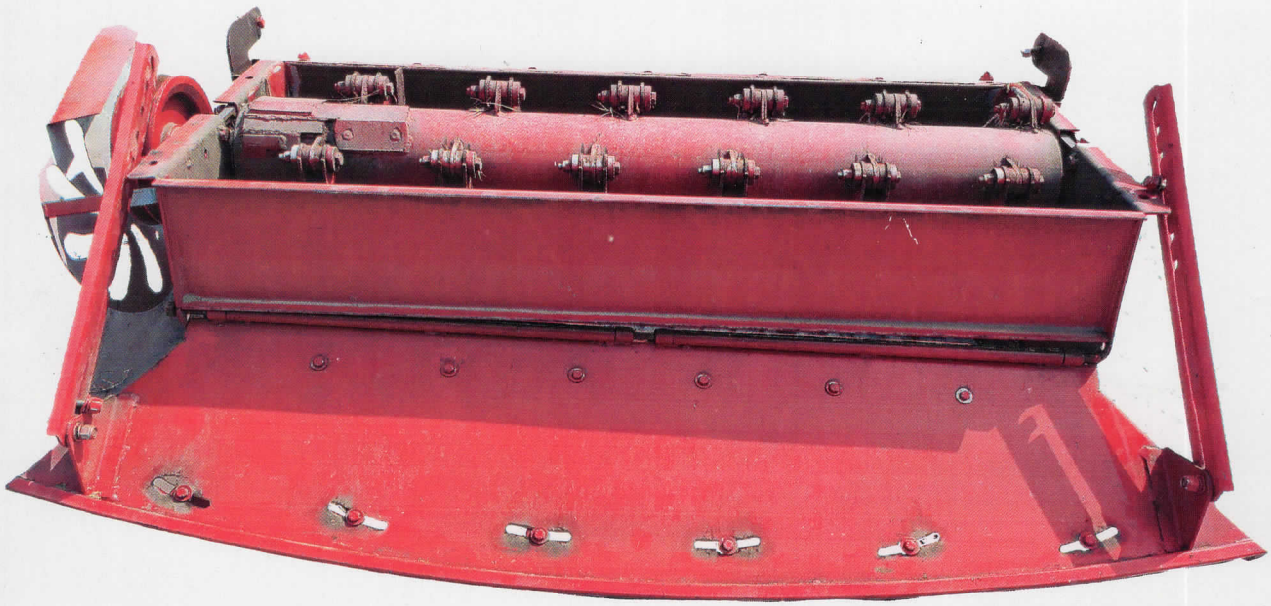
व्यावसायिक परीक्षण रिपोर्ट
COMMERCIAL TEST REPORT

संख्या/ No.: COMP-139/2377/2019

माह/Month : November, 2019

THIS TEST REPORT VALID UP TO : 30th NOVEMBER, 2026



PREET 0049 SUPER SMS, FITTED ON PREET-987 SELF- PROPELLED COMBINE HARVESTER

सत्यमेव जयते

भारत सरकार

Government of India

कृषि एवं किसान कल्याण मंत्रालय

Ministry of Agriculture and Farmers Welfare

कृषि, सहकारिता एवं किसान कल्याण विभाग

Department of Agriculture, Cooperation and Farmers Welfare

उत्तरी क्षेत्र कृषि मशीनरी प्रशिक्षण एवं परीक्षण संस्थान

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4. ROTOR BALANCNING TEST

	Date of test	:	22.11.2019
	Make and model of Rotor balancing machine	:	PROTEQ and H - 1 K
	Mass of the job (kg)	:	86.4
	Service speed of the job rpm	:	2320
	ISO balancing grade	:	G 16
	Balancing speed rpm	:	2320

S.No.	**Particulars**	As permissible	As observed	Remark
	Unbalance weight (Left side plane) (g)	34.49	14.81	Balanced
	Unbalance weight (Right side plane) (g)	34.49	14.52	Balanced

	Unbalance angle (**Left side plane**) (degree)	47.98
	Unbalance angle (**Right side plane**) (degree)	87.74

5. FIELD PERFORMANCE TEST

5.1 The SMS fitted on PREET- 987 combine harvester was operation in the paddy field for 6.52 hrs, to assess (a) performance of SMS and, (b) performance of combine harvester with SMS.

The crop parameters recorded during the test were as under:-

Crop Parameters

Sl. No.	**Parameters**		**Observations**
1.	Average plant height, cm	:	104 to 118
2.	Average number of tillers/m^2	:	221 to 230
3.	Average length of ear head, cm	:	25 to 28
4.	Average straw/grain ratio	:	1.17
5.	Average moisture, %		
	- Grain	:	15.1
	- Straw	:	66.4

The results of field performance test of Paddy crop harvesting are summarised in Table and presented in detail in **Appendix – II to V.**

Table- 5 : SUMMARY OF LOSSES & EFFICIENCIES OBSERVED DURING FIELD PERFORMANCE TEST.

Crop variety	Collectable losses (%)	Non-collectable losses (%)	Total processing losses (%)	Threshing efficiency (%)	Cleaning efficiency (%)	Grain breakage in main grain tank (%)	Forward speed (kmph)	Area covered (ha/h)	Fuel consumption		Grain out put (kg/h)	Crop throug h-put (t/h)
									(l/h)	(l/ha)		
1	**2**	**3**	**4**	**5**	**6**	**7**	**8**	**9**	**10**	**11**	**12**	**13**
PADDY												
Pusa 44	2.4	0.4	2.6	98.5	96.4	0.93	1.80	0.511	11.0	21.52	5426.17	14.85

SUMMARY OF FIELD PERFORMANCE OF SMS

Uniformity of straw spread, CV, (percent)	**22.8**
Weighted mean size of chopped straw, cm	9.7

6. DEFECTS, ADJUSTMENTS, BREAKDOWNS AND REPAIRS

No noticeable defect observed

7. SUMMARY OF OBSERVATIONS

7.1 Field test

7.1.1	**Performance of SMS with PREET-987 Combine Harvester**	
1	Uniformity of straw spread, CV, (percent)	**22.8**
2	Weighted mean size of chopped strew, cm	9.7

7.1.2 Performance of PREET-987 combine harvester with Preet Super SMS

S. No	Parameters	Observations
1.	Speed of operation (kmph)	1.80
2.	Area covered (ha/h)	0.511
3.	Fuel consumption: - (l/h) - (l/ha)	 11.00 21.52
4.	Crop throughput (tonne/h)	14.85
5.	Grain breakage in main grain outlet (%)	0.93
6.	Header losses (%)	0.19

7.	Total non-collectable losses (%)	0.4
8.	Total collectable losses (%) (un threshed + broken from main outlet)	2.4
9.	Total processing losses (%)	2.6
10.	Threshing efficiency (%)	98.5
11.	Cleaning efficiency (%)	96.4

8. SELECTED PERFORMANCE AND OTHER CHARACTERISTICS AS PER IS 15806 : 2018

S. No	Characteristics	Category (Evaluative/ Non evaluative)	Requirement / Declaration	Tolerance	Observed	Remarks
1	2	3	4	5	6	7
8.1	Uniformity of straw spread, CV, (percent	Evaluative	20 Max.	--	22.8	**Does not conform**
8.2	Weighted mean size of chopped strew, cm	Evaluative	20 Max.	--	9.7	Conforms
8.3	Processing losses in rice (%)	Evaluative	Average 4%	Nil	2.4	Conforms
8.4	Threshing efficiency (%)	Evaluative	≥ 98 %	Nil	98.5	Conforms
8.5	Cleaning efficiency	Evaluative	≥ 96 %	Nil	96.4	Conforms
8.6	Grain Breakage in main grain tank	Evaluative	≤ 2.5 %	Nil	0.93	Conforms
8.7	Non-collectable losses	Evaluative	≤ 2.5 %	Nil	0.4	Conforms
	i) Material of blades for straw management System (SMS)	Non evaluative	The flail and fixed blades shall be manufactured from steel having the following chemical composition or such other composition as shall be agreed to between the supplier and the purchaser. a) Carbon 0.70 to 1.0 percent.	--	Flail blade C- 0.5177 Mn- 0.2761 Cr- 0.0149 Ni- 0.5858 Fixed blade C- 0.5223 Mn- 0.2590 Cr- 0.0239 Ni – 0.6033	As the code itself accommodate the variation in chemical composition, there is little scope for declaration of conformity or otherwise

	vi)	**Break down (critical, major & minor)**			
Sr. No.	Category of breakdowns	Category (Evaluative/ Non evaluative)	Requirements as per IS 15806:2018	As observed	Whether meets the requirements (Yes/No)
1.	Critical	Evaluative	No critical breakdown	None	Yes
2.	Major	Evaluative	Not more than two and neither of them should be repetitive in nature	None	Yes
3.	Minor	Evaluative	Not more than five and frequency of any should not be more than two	None	Yes
4.	Total breakdown	Evaluative	In no case total no of (major + minor) breakdowns exceed five	None	Yes

9. CRITICAL TECHNICAL SPECIFICATIONS

(Vide Ministry's communication No 9-1/2019- M&T (I&P) dated 20.08.2019)

Sl No.	Parameters	Specification	Observation	Remarks
Rotor				
1.	Rotor diameter, mm	165-170	165	Conforms
2.	No. of lugs on rotor in row	6	6	Conforms
3.	No. of rows in periphery	4	4	Conforms
4.	Length of pivotal flail, mm	170-180	177.7	Conforms
5.	Width of flail, mm	50 ± 1	50	Conforms
6.	Thickness of flail, mm	5.0 (Min.)	5.0	Conforms
7.	No of flails in one set	2	2	Conforms
8.	Spacing between flails of one set, mm	35 (Max)	34.4	Conforms
9.	Distance between adjacent flails units, mm	200±10	200	Conforms
10.	No of rows/bars of serrated blades	1	1	Conforms
11.	No of serrated blades in row	20 (Min.)	24	Conforms
12.	Spacing between serrated blades, mm	50 (Max.)	50.0	Conforms
13.	Overlapping of pivotal blade on serrated blade, mm	60 (Min.) (adjustable)	105	Conforms
Spreader				
14.	Total number of flaps	6 + 2 (side)	6+2	Conforms
15.	Length of flaps, cm	38 (Min.)	33.5	**Does not conform**
16.	Distance between flaps (left to right)	Adjustable	Adjustable	Conforms

17.	Spreader angle with horizontal, degree	Adjustable preferably downwards	Adjustable	Conforms
18.	Spreader angle with line of travel, degree	15 (Min.) (adjustable)	33° Max.	Conforms
19.	Spreader sheet thickness, mm	2.5-3.0	2.2	Conforms
20.	SMS sheet thickness, mm	5.0 (Min.) for outer	4.1	**Does not conform**
21.	Rotor balancing	Should be dynamically balanced	Observed balanced	Conforms
22.	Rotor rpm	Min. 1600	2320	Conforms
23.	Fitting of SMS on combine harvester	Rigidly fixed to the combine chassis	Rigidly fixed	Conforms
24.	Fitting of power transmission system on combine harvester	Rigidly fixed to the combine chassis	Rigidly fixed	Conforms
5.	Marking/labelling of machine	Labelling plate should be riveted on the body of machine having Name and address of manufacturer, Country of origin Make Model Year of manufacturer, Serial number, Type Size required size of prime mover (kW), Weight of the machine (Kgs)	Address of manufacturer, country of origin, type, size, required size of prime mower (kW) and weight of the machine (Kgs) is not specified on labelling plate	**Does not conform in toto**
26.	Literature	Operator manual, Service manual and Parts catalogue should be provided	Service is not provided	**Does not conform in toto**

10. COMMENTS AND RECOMMENDATIONS

10.1 **Uniformity of straw spread, Coefficient of Variation, (percent)** of Straw management system (SMS) **does not meet the requirement** of Indian standard. IS 15806-2018. Since it is "Evaluative" parameter, **it must be looked into.**

10.2 SMS sheet thickness **does not meet the requirement of critical technical specification. It must be looked into.**

10.3 Length of **flaps does not meet the requirement of critical technical specification. It must be looked into.**

10.4 Marking/labelling of machine **does not meet the requirement of critical technical specification. It must be looked into.**

10.5 Applicant has recommended Preet- 987 combine harvester for SMS field testing. This is vital information and therefore the same must be inscribed in labelling plate also for the guidance of users.

10.6 **Ease of operation and safety provision**

No noticeable difficulties observed during operation of SMS.

10.7 **Literature supplied with the test sample**

Operator manual and Parts catalogue literature supplied with the test sample during test.

i) Service manual should be provided.

Operator manual should be updated as per IS: 8132:1999.

TESTING AUTHORITY

MAAN SINGH SENIOR TECHNICAL ASSISTANT	
P. K. PANDEY **DIRECTOR**	

Test report compiled by C. Veeranjaneyulu, Sr. Technician

11. APPLICANT'S COMMENTS

Para No	Our reference	Applicant's comments
1.1	8.1	We will study the design of the spreader and improve it to maintain the uniformity of straw spread within the required limit.
11.2	9.20	We will increase the thickness of the outer sheet more than 5 mm