## व्यावसायिक परीक्षण रिपोर्ट COMMERCIAL TEST REPORT

संख्या/ No.: PS-394/2312/2019

माह/Month : April, 2019

THIS TEST REPORT VALID UP TO : 30th APRIL, 2026



# TRACTOR OPERATED BOOM SPRAYER GODAVARI GAP AB-600



#### भारत सरकार

Government of India
कृषि एवं किसान कल्याण मंत्रालय
Ministry of Agriculture and Farmers Welfare
कृषि, सहकारिता एवं किसान कल्याण विभाग

Department of Agriculture, Cooperation and Farmers Welfare उत्तरी क्षेत्र कृषि मशीनरी प्रशिक्षण एवं परीक्षण संस्थान Northern Region Farm Machinery Training and Testing Institute ट्रैक्टर नगर, सिरसा रोड, हिसार, (हरियाणा) - 125 001

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### **GODAVARI, GAP-AB-600** TRACTOR OPERATED BOOM SPRAYER (COMMERCIAL)

xxii)	Roller pump rotor	Nickel resistant cast	N.A.	
	nodoviosdO	iron	Compreedis	
xxiii)	Piston pump crank shaft	Carbon steel	Carbon steel	Conforms
xxiv)	Pump inlet port end fitting	Brass	Cast Iron	Does not conform
xxv)	Piston rod guide	Brass, Aluminum alloy, Gunmetal, Nylon	N.A.	(ii)
xxvi)	Connecting rod	Carbon steel	Aluminum alloy	Does not conform
xxvii)	Gudgeon pin	Carbon steel	Carbon steel	Conforms
xxviii)	Big end bearing	Steel coated with tin base white metal	Steel coated with tin base white metal	Conforms
xxix)	Small end bush	Gunmetal	Gun metal	Conforms
xxx)	The material used for different declared by the manufact mentioned in the table-I particular sprayer.	turer all the components	Not declared	Does not conform

### 3. TEST FOR DISCHARGE RATE OF PUMP [vide Clause 8.3 of IS- 11313: 2007]

1. Date of test: 22.01.2019

2. Atmospheric conditions:

a) Temperature :21 °C

b) Relative humidity: 56 %

c) Pressure : 98.7 kPa

3. Data recorded

Speed of Pump (rpm)	Pressure (kg/cm <sup>2</sup> )	Test No.	Delivery from the discharge line (ml/min)	Avg. over flow (ml/min)	Average discharge from the discharge line (ml/min)	Discharge rate of pump (ml/min)	Hydraulic Power (kW)
		1	18600		(1111, 11111)		
	LAL.	1		By Iskair, h	p body	mung triliah	(IX)
252	-	2	18640	NIL	18615	18615	0.26
353	5	3	18620	INIL	16013	10013	0.20
	A	4	18600	em foskolV(T	plant plate	nun sallañ	(ixx
		1	18420	AUR			
250	10	2	18530	NIL	18460	18460	0.40
350	10	3	18470	NIL	16400	10400	0.40
		4	18420				

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		1	18200	48 at : vii	birmed symplet	1 4	
348	15	2	18180	NIII	10102 5	10102 5	0.51
340	13	3	18250	NIL	18182.5	18182.5	0.51
Ratio	trob stur	4	18100	2011	-oW	67.2	
	(final)g	1	18000	('ma\gu	Subsection		
347	20	2	17850	NIL.	17027 5	17027.5	0.60
347	20	3	17900	INIL	17937.5	17937.5	0.69
		4	18000				

Minimum discharge rate = 17937.5 ml/min at 20 kg/cm<sup>2</sup>
Maximum discharge rate = 18615 ml/min at 5 kg/cm<sup>2</sup>
Discharge at rated pressure = 18460.0 ml/min at 10 kg/cm<sup>2</sup>

# 4 TEST FOR VOLUMETRIC EFFICIENCY OF PUMP (Vide clause 8.4 of IS-11313 : 2007)

Date of test : 26.04.2019

Rated pressure, kg/cm<sup>2</sup> : 10 Rated rpm of pump : 350 Theoretical volume, ml : 19299

Actual volume at rated rpm &

rated pressure, ml : 18460 Volumetric efficiency % : 96

# 5. POWER REQUIREMENT (Vide Clause 6.3 of IS – 11313 : 2007)

The pump power requirement of the sprayer has been marked as 5 hp  $(3.68 \ kW)$ . The test for power required for operating the sprayer was conducted as per clause 8.5 of IS: 11313-2007 and data recorded is reported herewith

Test			Pump	Required	Discharge	
No.	(kg/cm <sup>2</sup> )	Speed	Torque	speed	power	(liter/min)
		(rpm)	(Nm)	(rpm)	(kW)	
1	5	252	11.33	353	0.26	18.62
. 2	10	251	15.0	350	0.40	18.46
3	15	250	19.33	348	0.51	18.18
4	20	248	26.50	347	0.69	17.94

Remark: The power requirement was observed from 0.26 kW to 0.69 kW throughout the range of pressure against the declaration of 3.68 kW.

At rated speed and pressure of pump the power requirement is observed as 0.40 kW.

# 6. PRESSURE ADJUSTMENT TEST (Vide Clause 8.7.1 of IS: 11313-2007)

1. Date of test: 22.01.2019

2. Atmospheric conditions

a. Temperature : 21° (

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### GODAVARI, GAP-AB-600 TRACTOR OPERATED BOOM SPRAYER (COMMERCIAL)

#### 14. CONFORMITY TO INDIAN STANDARDS

i)	IS:11313-2007 (Reaffirmed 2012)-Hydraulic power sprayer-specification		Does not conform in toto
ii)	Spray nozzle and spray gun as perIS:3652-1995 (Reaffirmed 2011)	:	Does not conform in toto
iii)	Hose and hose connection as per IS:10134-1994	-:	Conforms
iv)	IS: 2643-2005-Pipe threads where pressure-tight joint are not made on the threads-dimensions, tolerance and designation.	140	Conforms
v)	Three point linkage hitch as per IS: 4468 (Part: I/ Part II): 1997 (Reaffirmed 2012)	:	Not applicable
vi)	Dimensions of PIC and PIC yoke as per IS: 4931:1995 (Reaffirmed 2009)	:	Does not conform in toto

#### 15. COMMENTS AND RECOMMENDATIONS

- 15.1 The drain plug is not provided in chemical tank. It MUST be provided.
- 15.2 The power input connection dimensions does not meet the requirement of Indian Standard. It MUST be improved.
- 15.3 Pump, year of manufacture and serial No is not specified. It should be specified.
- 15.4 The material of pump cylinder, pump inlet port end fitting and connecting rod does not meet the requirement of Indian Standard. It MUST be looked into.
- 15.5 Material used for different component is not declared. It should be declared.
- 15.6 The discharge rate for nozzle (- side) at a pressure of 300±30 kPa does not conform to the requirement of IS:3652-1995. It MUST be looked into.
- 15.7 The spray angle for hollow cone spray pattern of nozzle at a pressure of 300 kPa does not conform to the requirement of IS:3652-1995. It **MUST** be looked into for further improvement.
- 15.8 Necessary tools are not provided with the sprayer. It MUST be provided.
- 15.9 The pressure gauge with full scale reading 100 bar is provided, thus it does not conform to requirement of IS: 11313-2007. It MUST be looked into.
- 15.10 Though a pressure regulator provided but that was not working in condition therefore its conformity to IS: 11317-2007 could not be ascertained. It **MUST** be looked into for corrective action.

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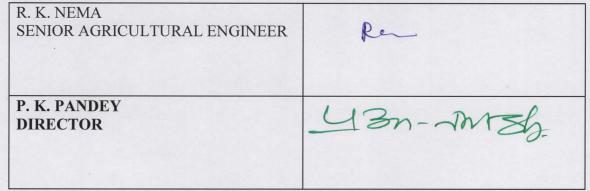
- 15.11 The spray nozzle is not designated and marked by its identification mark. The identification mark as specified by relevant Indian Standard MUST be provided.
- 15.12 Provision against overload on P.T.O. drive shaft is not provided, It MUST be looked into.
- 15.13 Safety guard on P.T.O. drive shaft is not provided. It MUST be looked into.
- 15.14 A suitable labeling plate needs to be provided with, inter alia, following information:
  - i. Manufacturer's name
  - ii. Make
  - iii. Model
  - iv. Month & year of manufacture
  - v. Rated speed
  - vi. Rated pressure
  - vii. Discharge rate
  - viii. Recommended tractor horse power
- 15.15 Safety provision/safety wear.
  - i) The safety instructions before /during and after spraying operation MUST be provided on sprayer.

### 16. TECHNICAL LITERATURE

No literature was supplied with the sprayer. The following literature **MUST** be provided with the sprayer.

- i) Operator's manual containing all the information including safety instructions before, during and spraying operation.
- ii) Parts catalogue of sprayer.

### **TESTING AUTHORITY**



### 17. APPLICANT'S COMMENTS

No comments received from applicant

